**CHANGE OVER AUTHORIZATION**

**Product: *WHITE MOUNTAIN 2 LB CARTON***

Check each block below as the line is prepared for the run. Lead Operator/Supervisor is only authorized signature. By signing; you are taking full responsibility for the product.

* **Line cleared of all prior product components and fragrance**

**Carton Specifications:**

* **COMPARE CARTON TO MASTER FOR ART WORK ( Front and Back of Carton)**
* Dimensions of carton are: 2-3/4”W x 9”D x 2-3/4”L
* Carton reads Net WT.2lb (907g)

**Carton Recipe:**

* Set carton machine at 80 per minute

**Case Specification:**

* Case is brown corrugated with blue print
* Case has 12 carton printed on outside
* Case inside dimensions are: : 9”W x 9-1/4”D x 12”L

**Packing Specification:**

* 12 ct. / case , packed vertically into case
* Date code to be applied both to carton and case
* Date code will be day of the month (i.e. 29) exp meaning month and year product expires (0414) it will appear at top of the carton (29exp04140)
* 90 cases/pallet double stretch wrapped with outside carton indicator. Every other pallet to have top slip sheet ( for double stacking )
* Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap
* Pallets may be double stacked in warehouse

**Pallet Configuration:**

* 18 cases per layer, stacked 5 high = 90 cases per pallet

Date of the run \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Signature of the lead operator / supervisor approving complete line set up:

**\*This form will be turned in with the repack production paperwork and kept on file in the Repack office as per procedure\***

**Rev: 00**

**Date: 05/25/2011**